



Plating Job Submittal Form

Customer fills in this area	Job Number:	
	Today's date:	
	Required completion date:	
	Name of person submitting work:	
	Description of pieces to be plated:	
	Number of pieces to be plated:	
	Serial / Lot numbers of pieces submitted:	
	Base material of pieces to be plated:	
	<input type="checkbox"/> Contains substances other than base material:	<input type="checkbox"/> Solder <input type="checkbox"/> Other: _____
	Estimated surface area of each piece:	<input type="checkbox"/> in ² : _____ <input type="checkbox"/> cm ² : _____
	Type of Plating <i>(See reverse for processes)</i>	<input type="checkbox"/> Hard (Bright) Gold <input type="checkbox"/> Soft (Bondable)Gold <input type="checkbox"/> Copper <input type="checkbox"/> Electroless Nickel <input type="checkbox"/> Other: _____
	Plating Thickness	Nominal: _____ Not to exceed: _____ <input type="checkbox"/> micro-inches <input type="checkbox"/> microns
	Preparation used for pieces to be plated: <i>(Preparation is responsibility of submitter)</i>	<input type="checkbox"/> Tod Cleaning Process <input type="checkbox"/> Other: _____ <input type="checkbox"/> Part Deburred
	<input type="checkbox"/> Contains critical plating areas:	_____ <i>(Describe)</i>
Customer comments about plating quality (after completion of plating):		
Plater's use only	Procedure number* followed: <i>(See reverse for procedure descriptions)</i>	
	Date of last process check:	
	Date plating completed:	
	Total number of parts plated:	
	Person-hours of effort:	Summers: _____ Petencin: _____ Other _____
	Signature of person performing plating:	

NRAO Plating processes:

PAG-100 (Pur-a-gold, bondable, 100 micro-inches)

PAG-200 (Pur-a-gold, bondable, 200 micro-inches)

PAG-300 (Pur-a-gold, bondable, 300 micro-inches)

BDT-50 (BDT Bright Gold, 50 micro-inches)

BDT-100 (BDT Bright Gold, 100 micro-inches)

Those cover all standard plating thicknesses, intermediate values can be covered in the text or with the intuitively obvious coding (e.g. PAG-150).

Revisions:	Date	Who	Notes
0.9	2004-05-12	jee	Initial
0.91	2004-05-13	jee	Added Plating thicknesses (modification by Vince in plating section)
1.0	2004-06-15	jee	Added Gerry and Vince's Plating processes
1.1	2004-09-24	jee	Added customer comments, number of pieces, and signature block
1.2	2004-09-27	jee	Petencin: add hours of effort Pan: add job number,